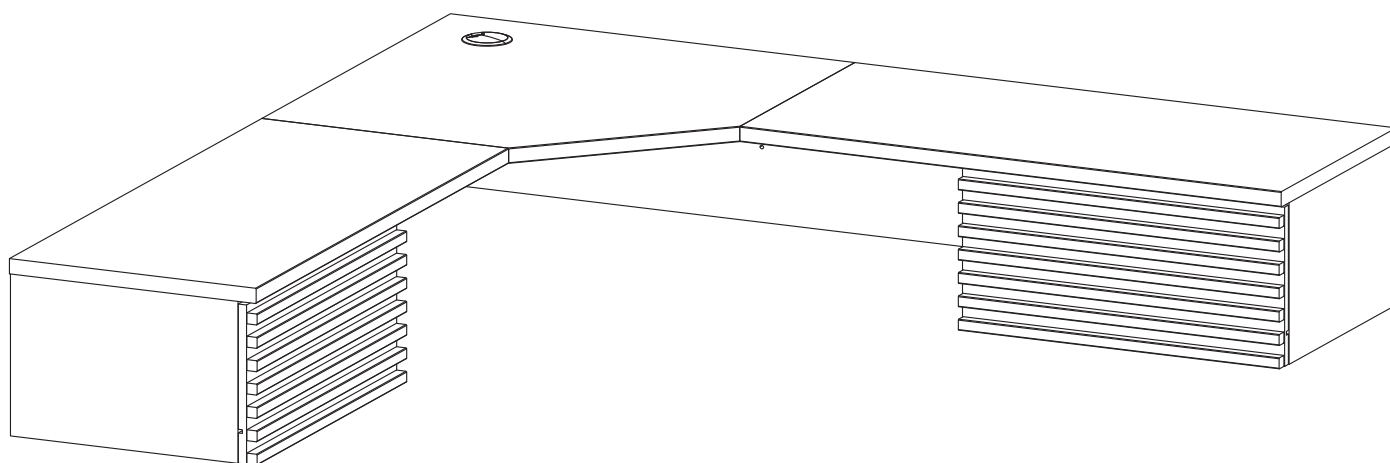


ASSEMBLY INSTRUCTIONS

EEI-6181

V2.01.08.25



Questions? Contact us!

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www.modway.com

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Let's get started!

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Read through all of the instructions before starting



Care instructions are listed in the last step of this manual



Approx. 120 minutes assembly time



Make sure you have all parts and components before discarding any packing materials



3 people recommended for assembly

Only use hand tools to assemble this item. Do not use power tools. Do not tighten bolts or screws completely until all hardware is lined up and inserted into the holes.

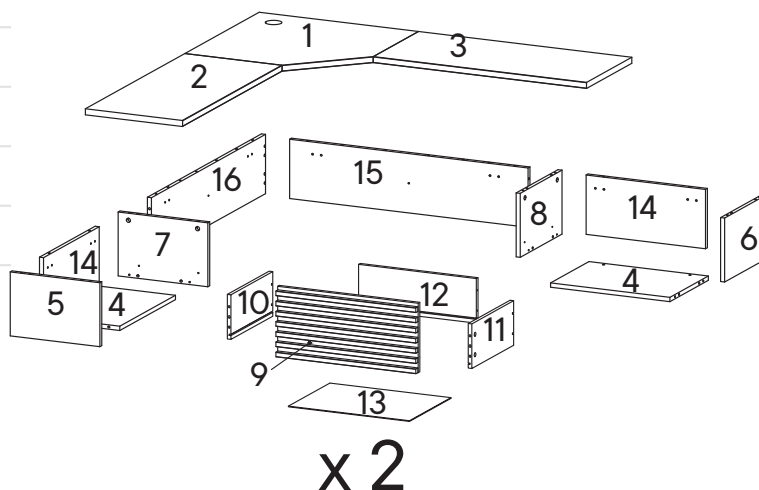
Do not over-tighten screws and bolts to avoid stripping the hardware or cracking the item.

Assemble your item on a flat, carpeted area, with plenty of space to work. This will prevent damage and scratches to your floors or the item while you're assembling the product.

Keep all components and packaging out of reach of children or animals to avoid risk of choking or suffocation.

Furniture components:

1	Top Board 1	x1	11	Side Drawer Right	x2
2	Top Board 2	x1	12	Back Drawer	x2
3	Top Board 3	x1	13	Bottom Drawer	x2
4	Bottom Board	x2	14	Back Board 1	x2
5	Side Board Left	x1	15	Back Board 2	x1
6	Side Board Right	x1	16	Back Board 3	x1
7	Center Board Left	x1			
8	Center Board Right	x1			
9	Front Drawer	x2			
10	Side Drawer Left	x2			



Provided hardware:

A		Cam Bolt Ø6 x 35 mm	x28	J		Screw M 8 x 39 mm	x8	S		Allen Key	x2
B		Cam Lock Ø15 mm	x28	K		Wall Plug	x18	T		Mending Plate	x4
C		Cam Lock Ø12 mm	x8	L		Screw 5.5 x 45 mm	x18	U		Wall Mounted Bolt	x2
D		Wood Dowel Ø8 x 30 mm	x36	M		Grommet Cover	x1	V		Cam Bolt Ø6 x 32 mm	x8
E		Wood Dowel Ø6 x 30 mm	x4	N		Screw M 3.5 x 15.5 mm	x8	RM30A		Drawer Runner	x2
F		Wedge	x8	O		Wood Dowel Ø10 x 50 mm	x4	PA84		Long Bracket	x2
G		Screw M 4.5 x 12.5 mm	x24	P		Screw M 3.5 x 13 mm	x12	PA39		Medium Bracket	x2
H		JCN Nut	x16	Q		Screw M 6 x 15 mm	x16	PA05		Short Bracket	x8
I		Screw M 6 x 10.5 mm	x8	R		Screw M 7 x 50 mm	x2				

What you need:



Phillips



Phillips Head Screwdriver

Wait!

Missing parts or hardware? Need assistance?
Contact us before returning your item. We're here to help!
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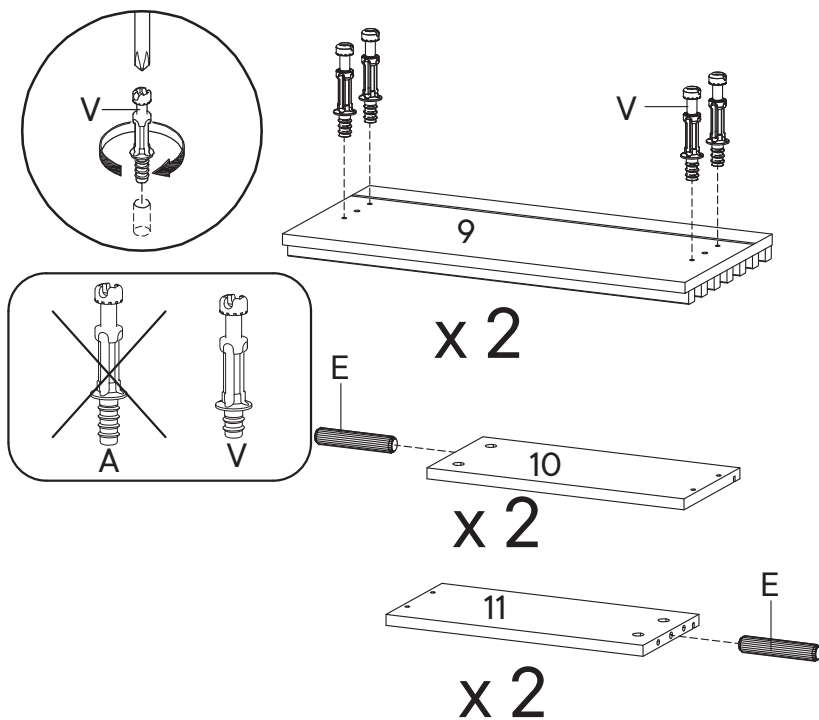
Step 1

HARDWARE

- E** Wood Dowel Ø6 x 30 mm x4
- V** Cam Bolt Ø6 x 32 mm x8

COMPONENTS

- 9** Front Drawer x2
- 10** Side Drawer Left x2
- 11** Side Drawer Right x2



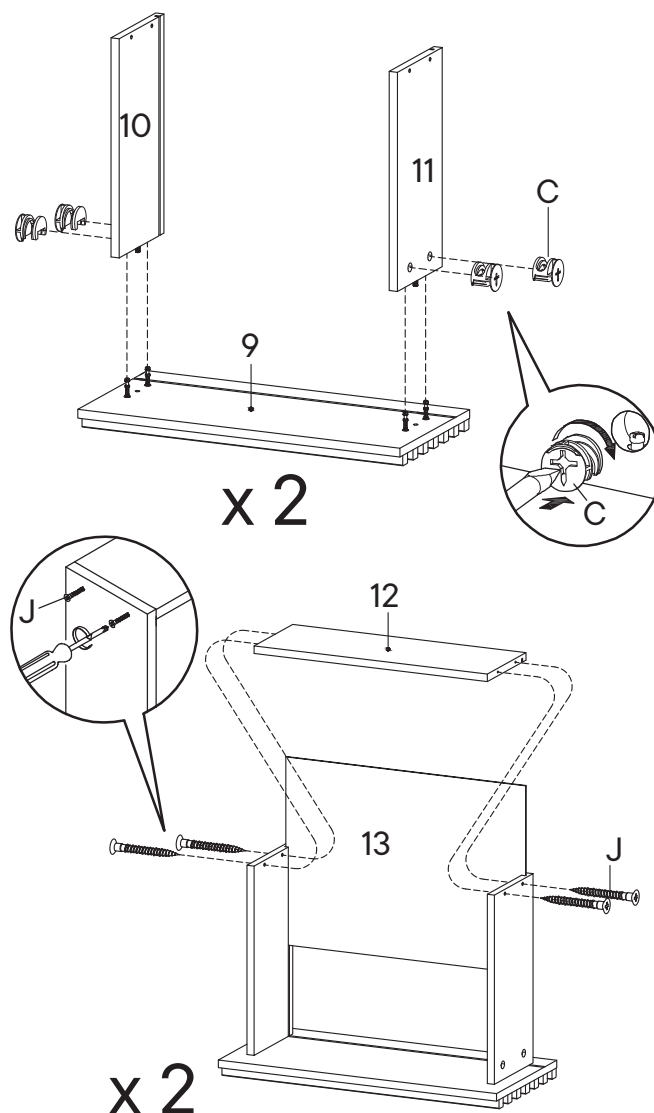
Step 2

HARDWARE

- C** Cam Lock Ø12 mm x8
- J** Screw M 8 x 39 mm x8

COMPONENTS

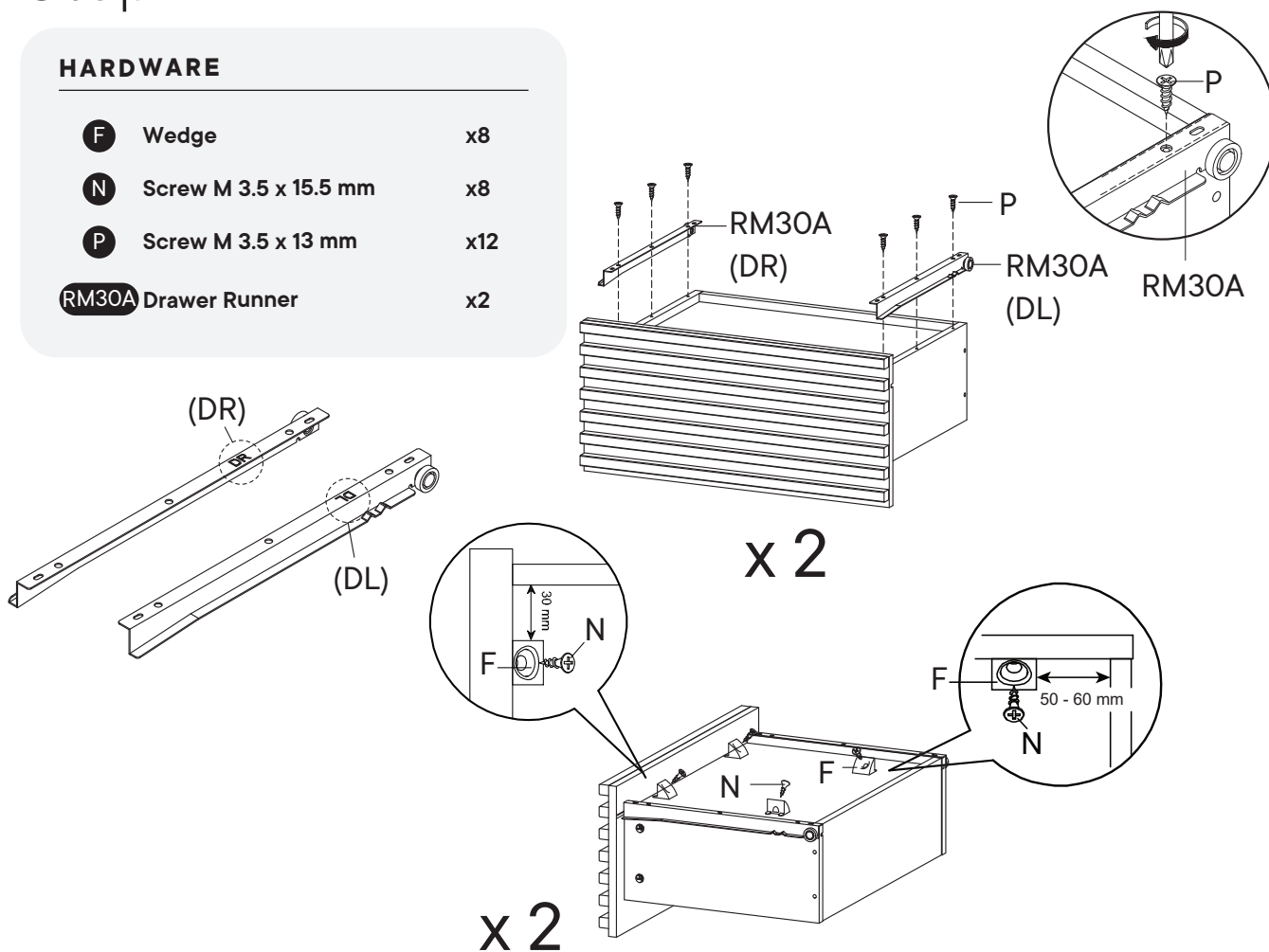
- 9** Front Drawer x2
- 10** Side Drawer Left x2
- 11** Side Drawer Right x2
- 12** Back Drawer x2
- 13** Bottom Drawer x2



Step 3

HARDWARE

- F** Wedge x8
- N** Screw M 3.5 x 15.5 mm x8
- P** Screw M 3.5 x 13 mm x12
- RM30A** Drawer Runner x2



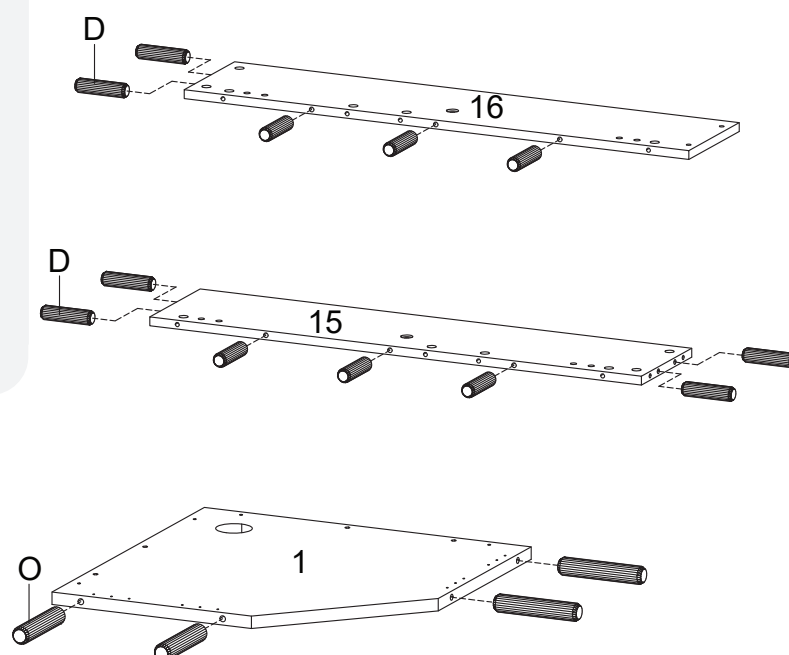
Step 4

HARDWARE

- D** Wood Dowel Ø8 x 30 mm x12
- O** Wood Dowel Ø10 x 50 mm x4

COMPONENTS

- 1** Top Board 1 x1
- 15** Back Board 2 x1
- 16** Back Board 3 x1



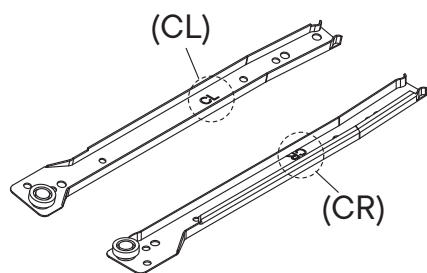
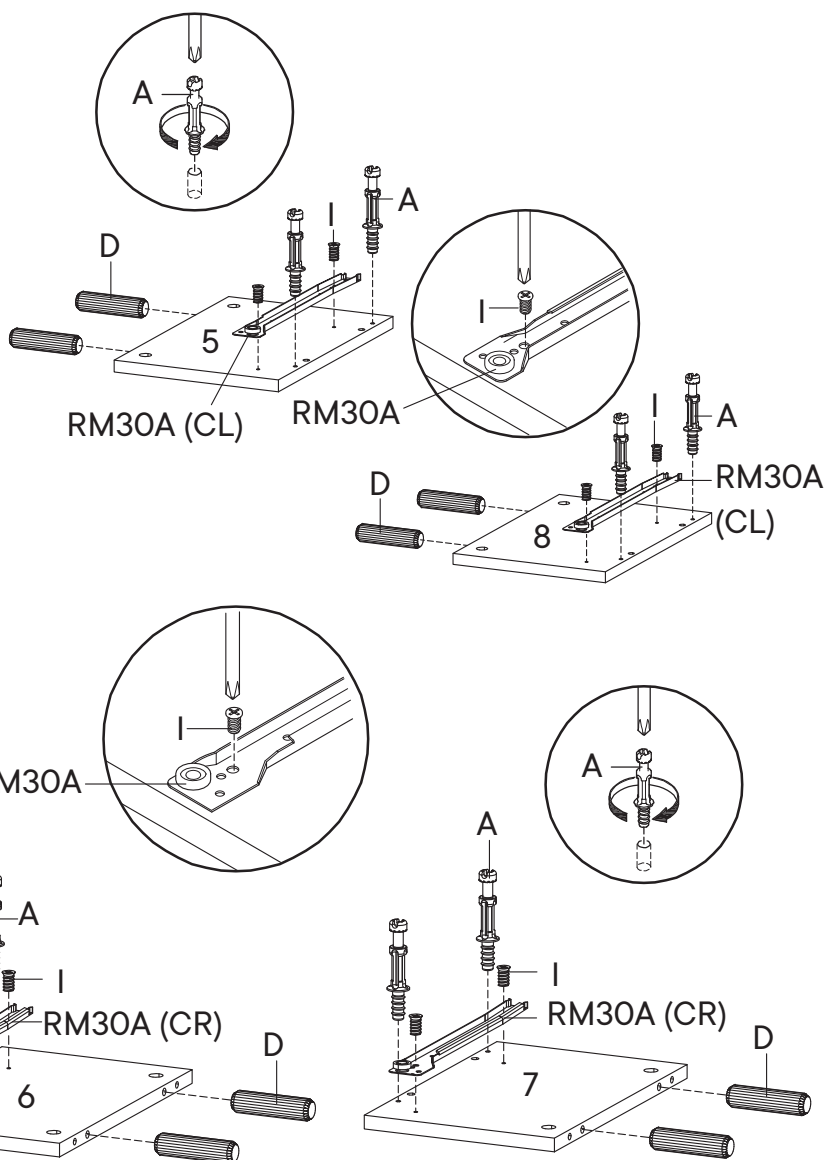
Step 5

HARDWARE

- A** Cam Bolt Ø6 x 35 mm x8
- D** Wood Dowel Ø8 x 30 mm x8
- I** Screw M 6 x 10.5 mm x8
- RM30A** Drawer Runner x2

COMPONENTS

- 5** Side Board Left x1
- 6** Side Board Right x1
- 7** Center Board Left x1
- 8** Center Board Right x1



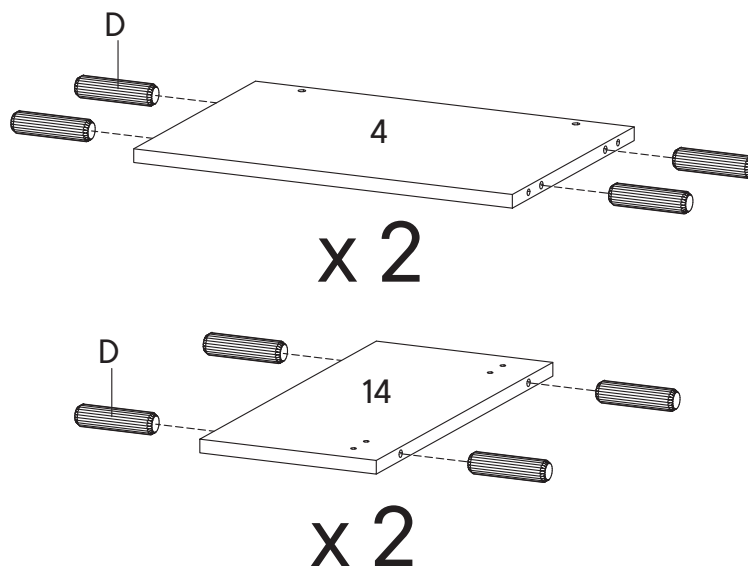
Step 6

HARDWARE

- D** Wood Dowel Ø8 x 30 mm x16

COMPONENTS

- 4** Bottom Board x2
- 14** Back Board 1 x2



Step 7

HARDWARE

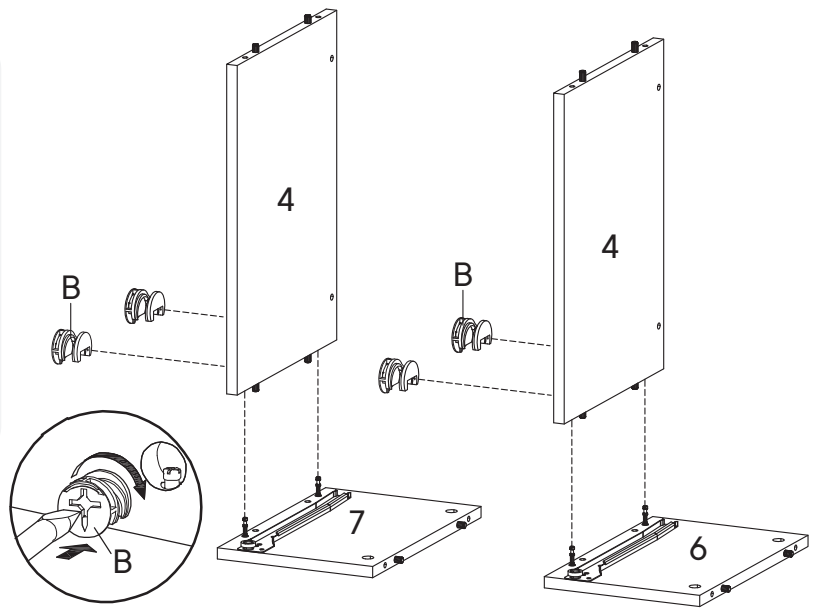
B Cam Lock Ø15 mm x4

COMPONENTS

4 Bottom Board x2

6 Side Board Right x1

7 Center Board Left x1



Step 8

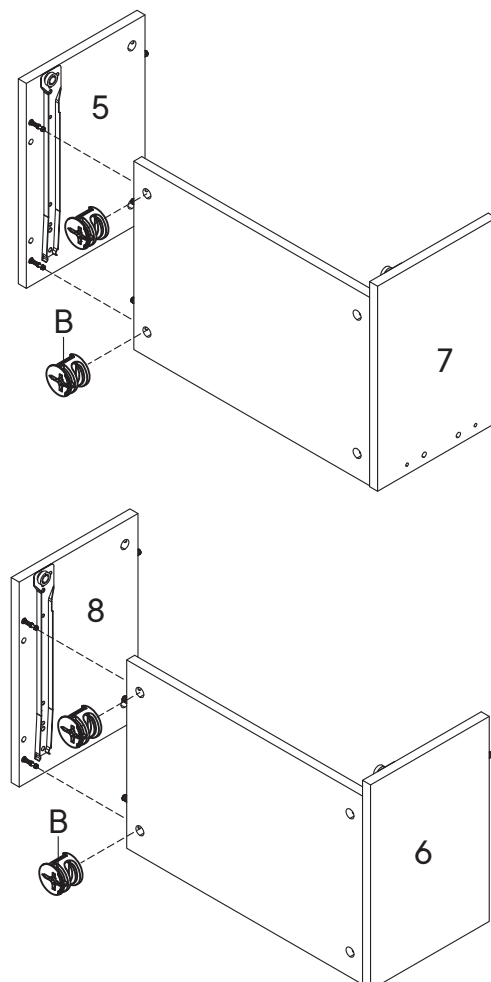
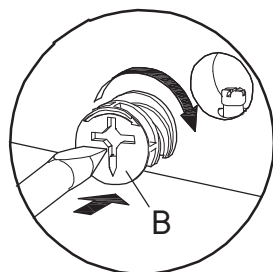
HARDWARE

B Cam Lock Ø15 mm x4

COMPONENTS

5 Side Board Left x1

8 Center Board Right x1



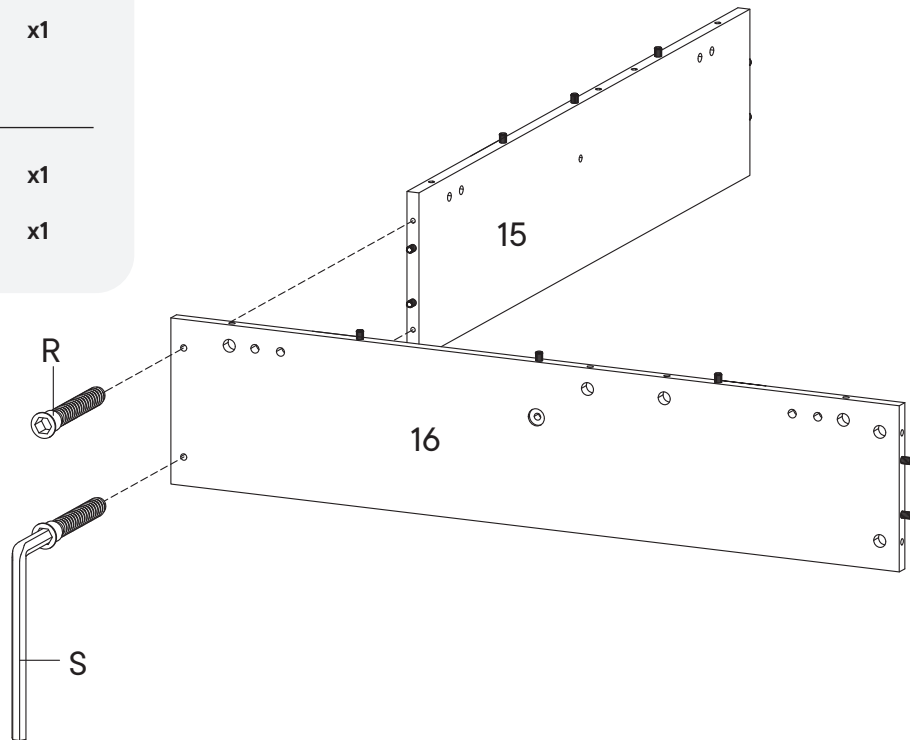
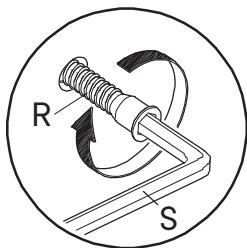
Step 9

HARDWARE

- R** Screw M 7 x 50 mm x2
- S** Allen Key x1

COMPONENTS

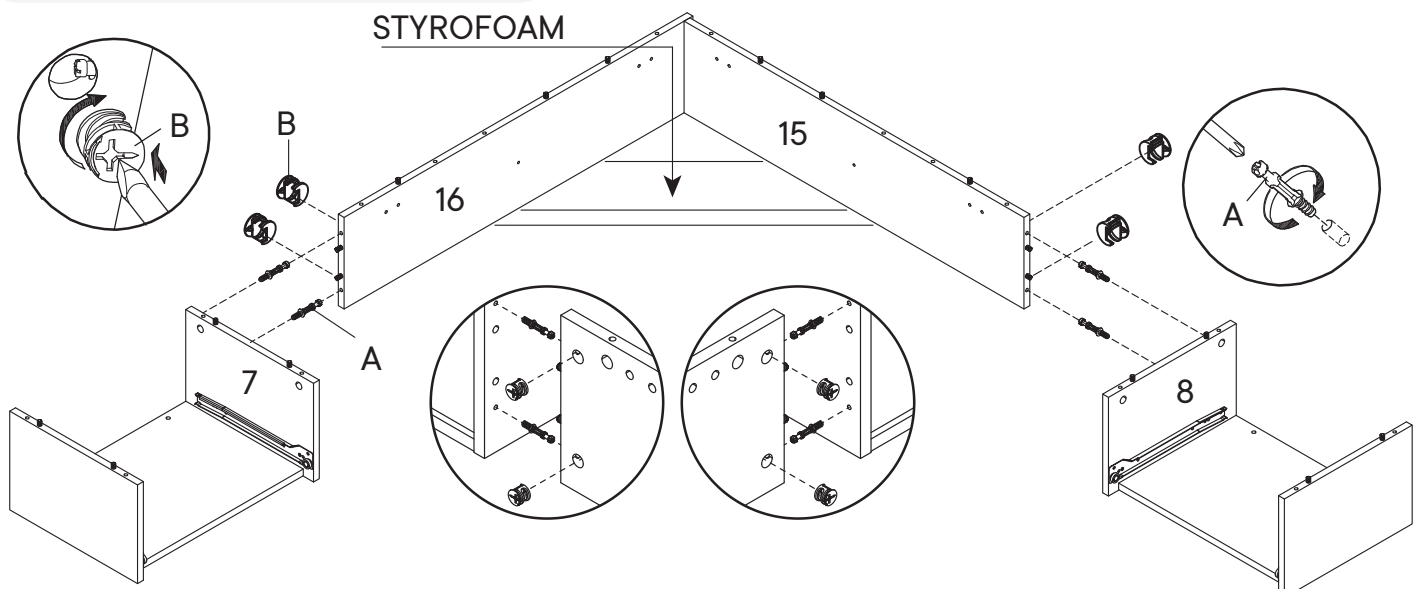
- 15** Back Board 2 x1
- 16** Back Board 3 x1



Step 10

HARDWARE

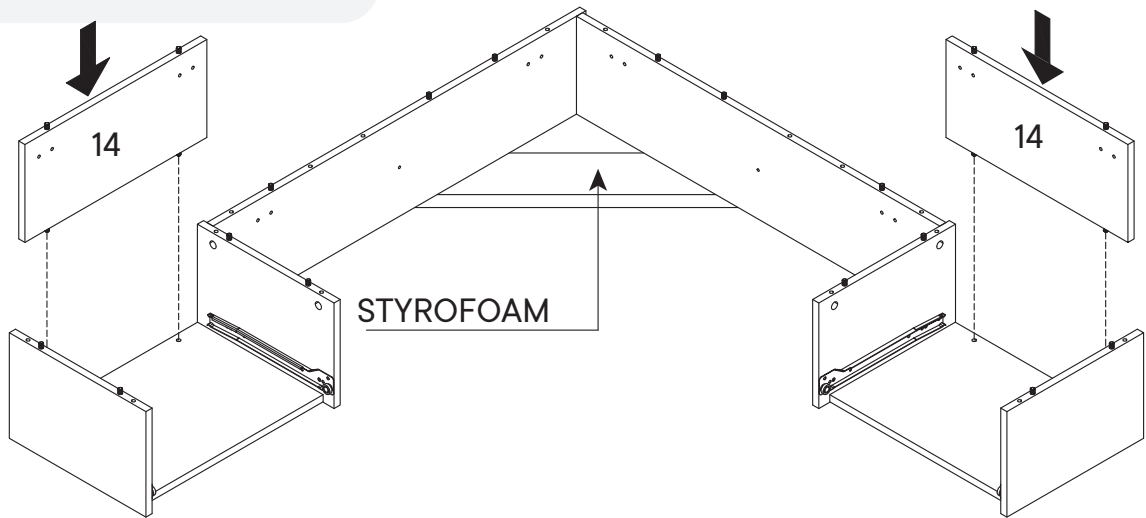
- A** Cam Bolt $\varnothing 6 \times 35$ mm x4
- B** Cam Lock $\varnothing 15$ mm x4



Step 11

COMPONENTS

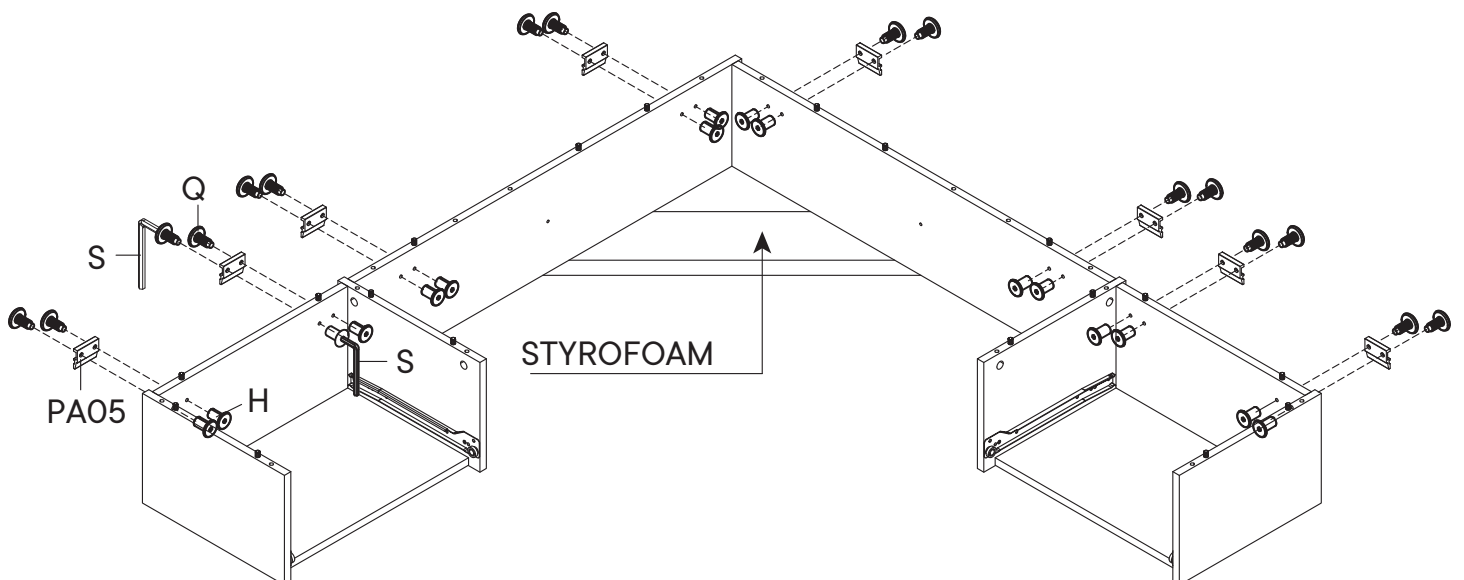
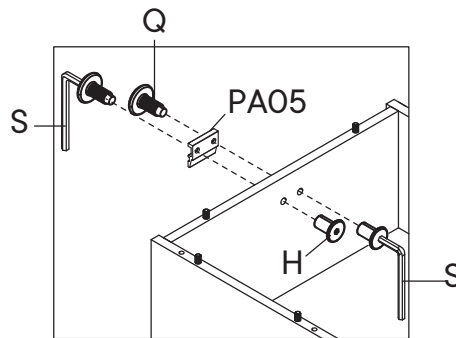
- 14** Back Board 1 x2



Step 12

HARDWARE

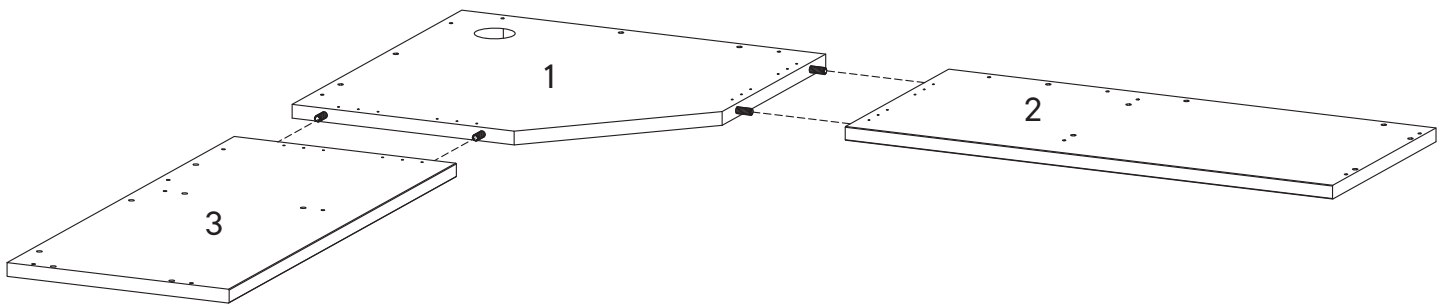
- H** JCN Nut x16
- Q** Screw M 6 x 15 mm x16
- S** Allen Key x2
- PA05** Short Bracket x8



Step 13

COMPONENTS

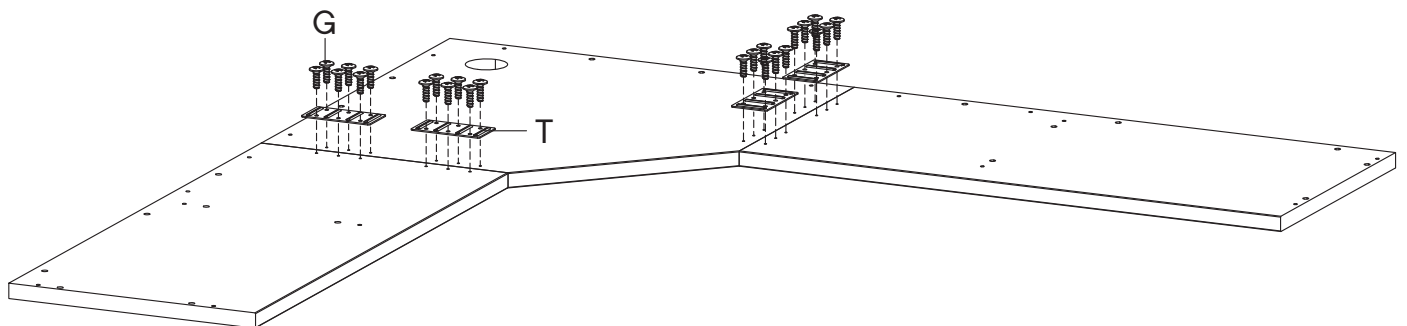
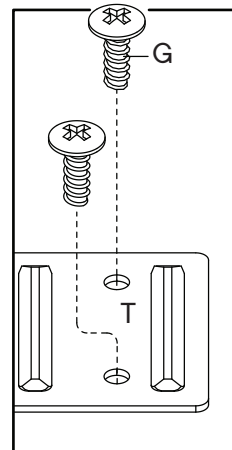
- 1 Top Board 1 x1
- 2 Top Board 2 x1
- 3 Top Board 3 x1



Step 14

HARDWARE

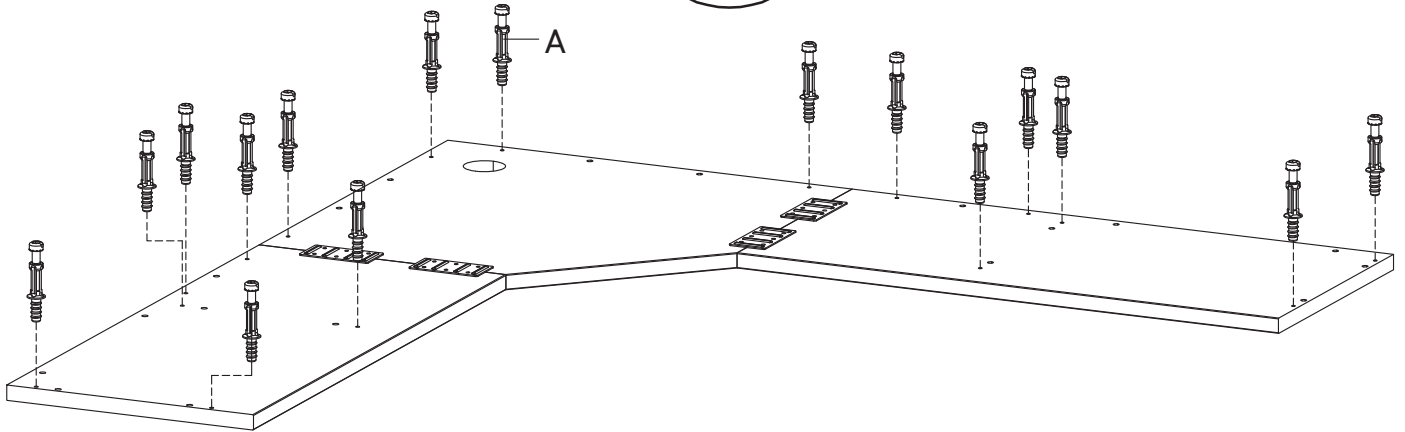
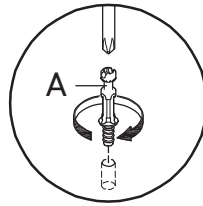
- G Screw M 4.5 x 12.5 mm x24
- T Mending Plate x4



Step 15

HARDWARE

- A** Cam Bolt $\varnothing 6 \times 35$ mm x16



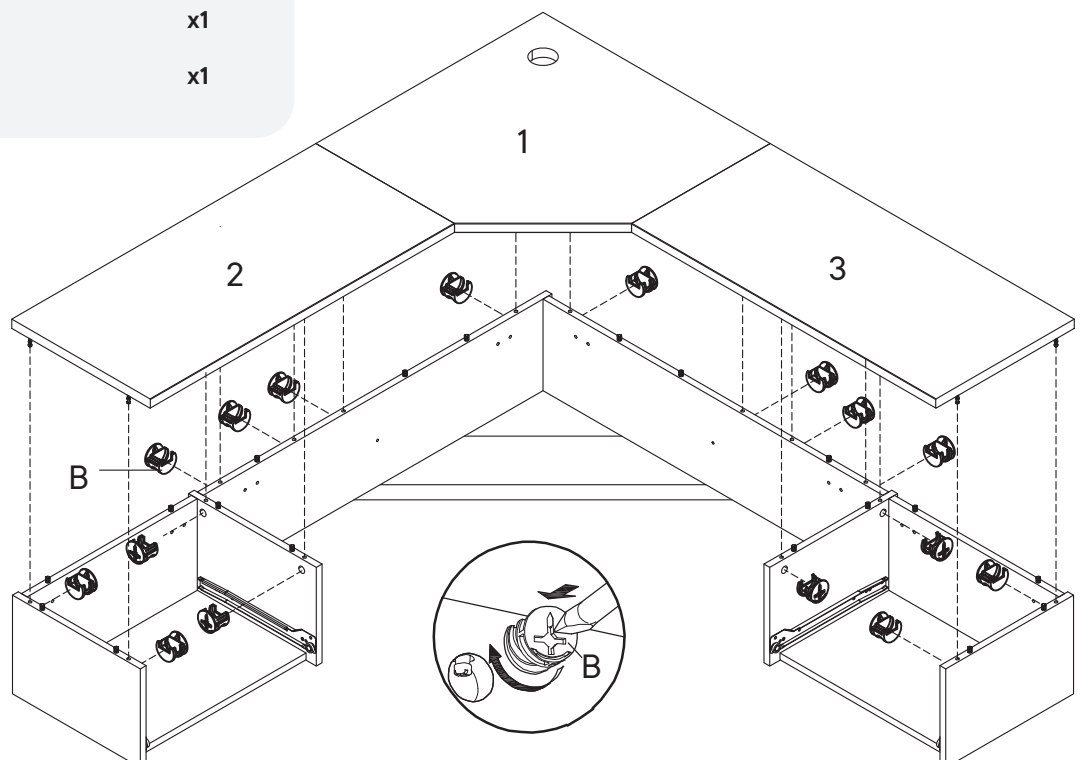
Step 16

HARDWARE

- B** Cam Lock $\varnothing 15$ mm x16

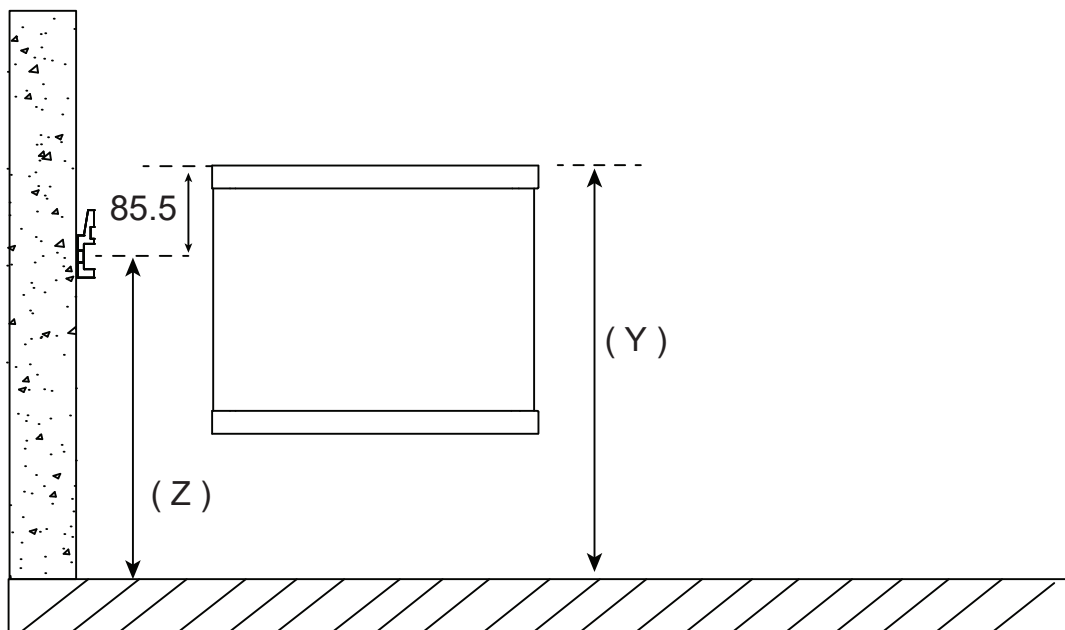
COMPONENTS

- 1** Top Board 1 x1
- 2** Top Board 2 x1
- 3** Top Board 3 x1

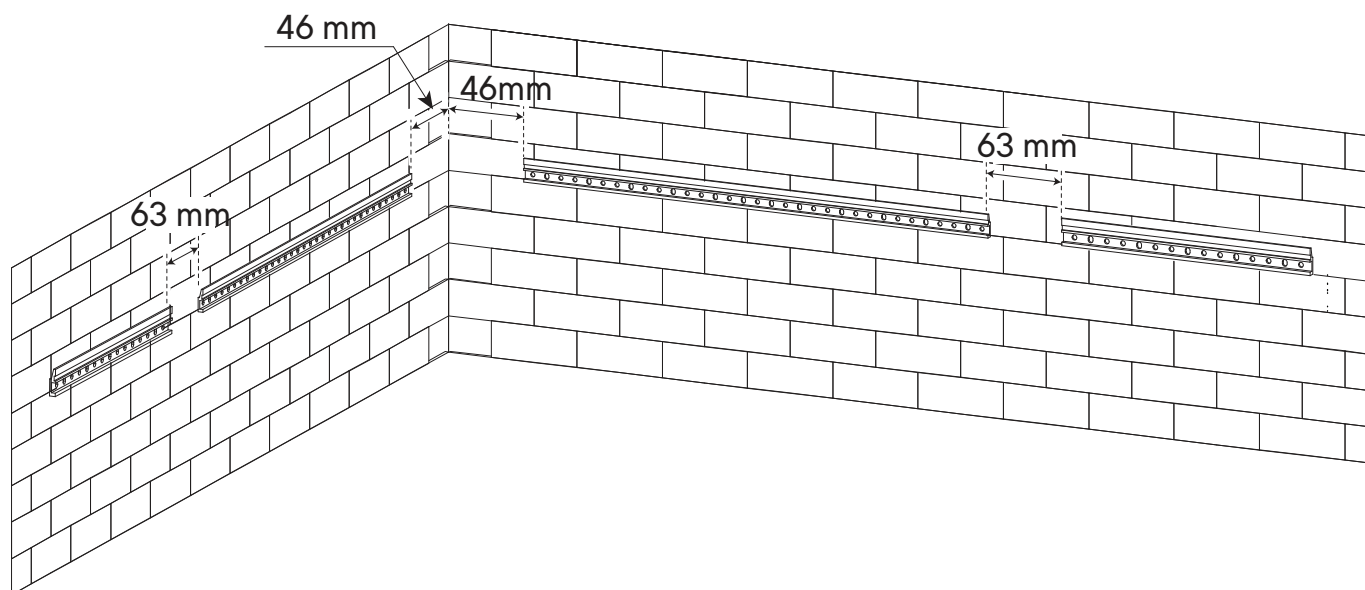


Step 17

Determine your desired (Y) height (760mm recommended), then subtract by 85.5 mm. This is the drill holes height from the floor (Z).



Step 18



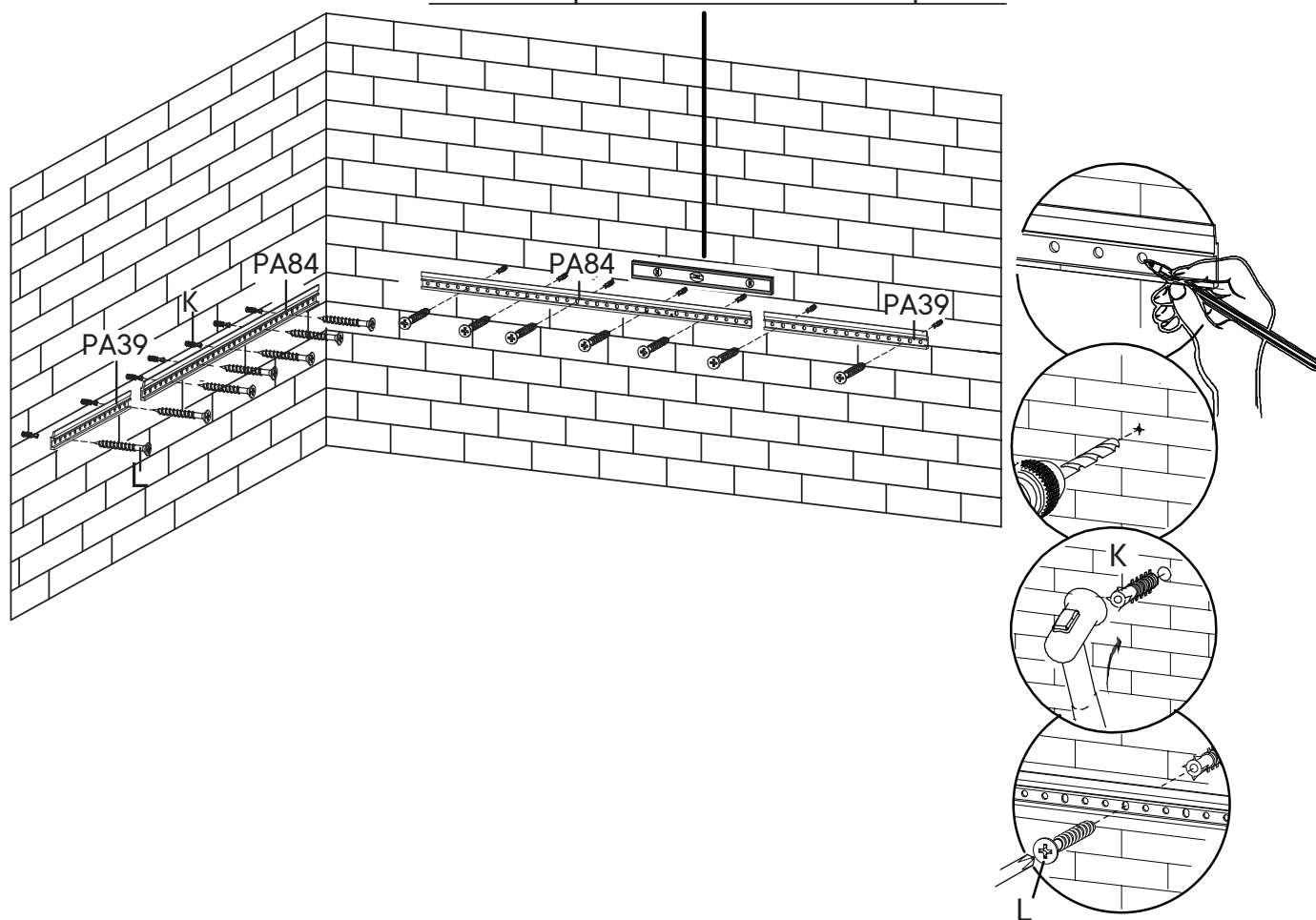
Step 19

HARDWARE

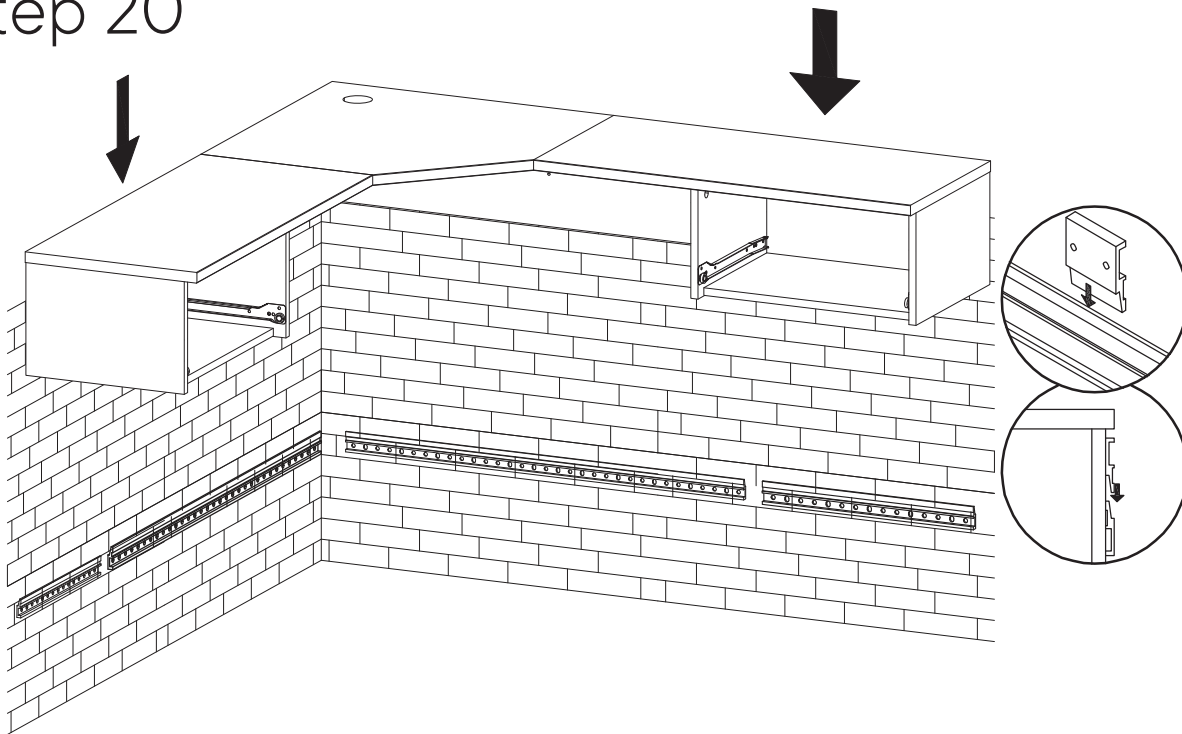
K	Wall Plug	x14
L	Screw 5.5 x 45 mm	x14
PA84	Long Bracket	x2
PA39	Medium Bracket	x2

Different wall materials require unique wall fasteners. The wall plugs (K) and screws (L) are designed for fixing to concrete walls only. Please consult your local hardware store to ensure you are using the correct hardware for your wall type.

Use Waterpass to ensure the drill position



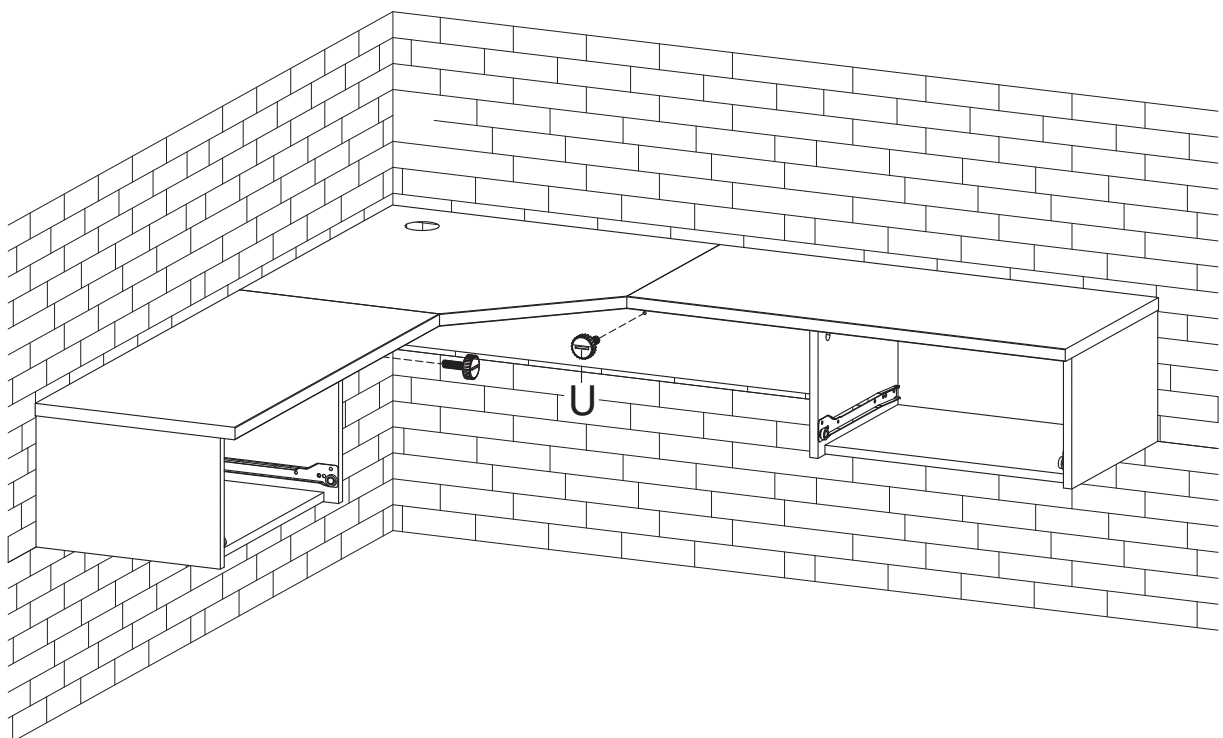
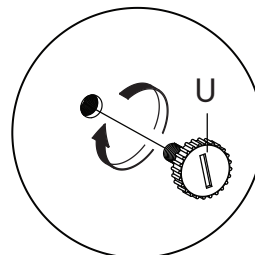
Step 20



Step 21

HARDWARE

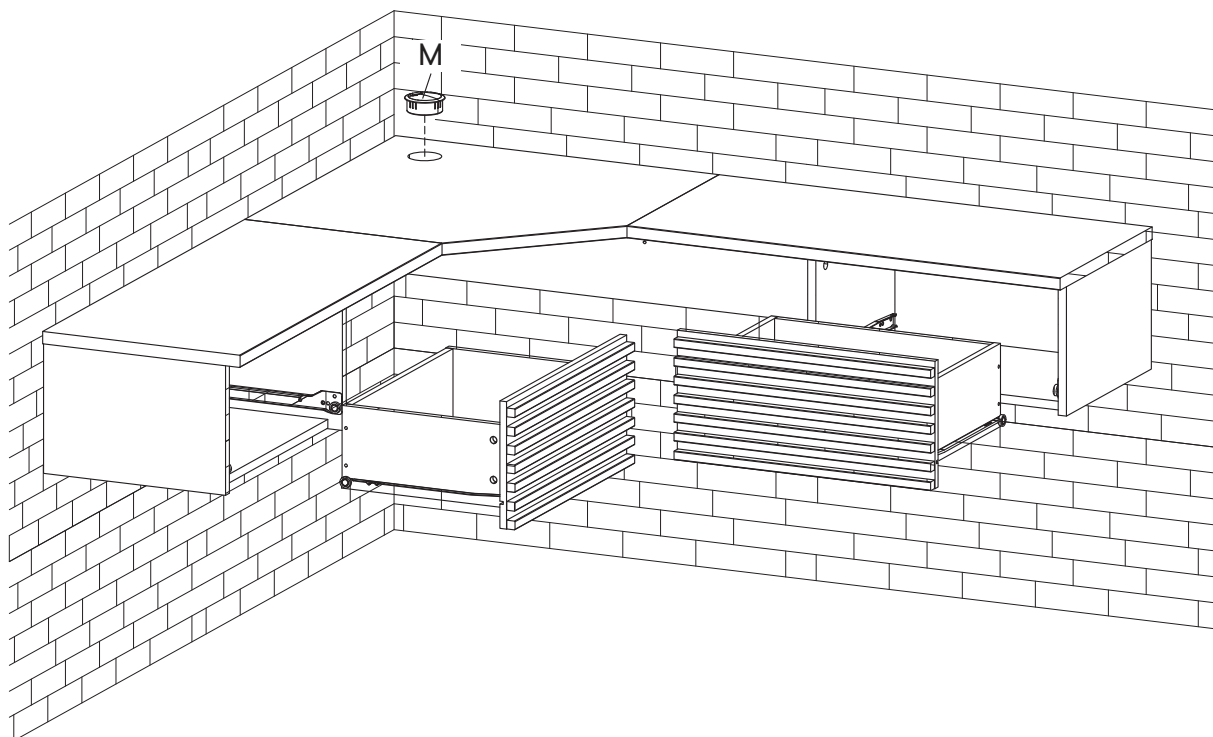
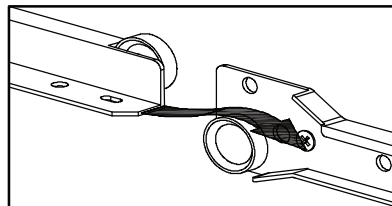
- U Wall Mounted Bolt x2



Step 22

HARDWARE

M Grommet Cover x1



Great job!

Desk assembly is complete.

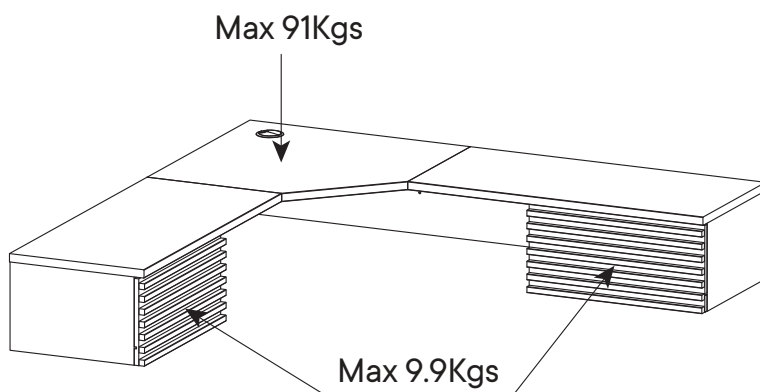
♥ CARING FOR YOUR ITEM

Indoor use only.

Not contract grade.

Clean using a non-abrasive cloth and a mild cleaner.

Never use harsh chemicals, as they could damage the finish or integrity of the item.



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